Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.

UK

Forbo Flooring UK Limited PO Box 1, Kirkcaldy, Fife KY1 2SB

London EC1 showroom

79 St John Street, Clerkenwell London EC1M 4NR Tel: 0207 553 9300

For commercial enquiries:

If calling from the North, Midlands, London & South East Tel: 0800 0282 162 Fax: 01772 646 912

If calling from Scotland & South West Tel: 0800 0935 258 Fax: 01592 643 999

Nuway enquiries:

Tel: 01773 740 688 Fax: 01773 740 640

Residential enquiries:

Tel: 0800 0935 846 Fax: 01592 643 999

Email: info.flooring.uk@forbo.com www.forbo-flooring.co.uk

Samples:

Tel: 0800 731 2369



Registered office:

Ireland

Blackrock

Co Dublin

Forbo Ireland Ltd

Tel: 00353 1 2898 898

Fax: 00353 1 2898 177 Email: info.ireland@forbo.com

www.forbo-flooring.ie

2 Deansgrange Business Park

Forbo Flooring UK Limited High Holborn Road Ripley Derbyshire DE5 3NT Registered in England 9200318









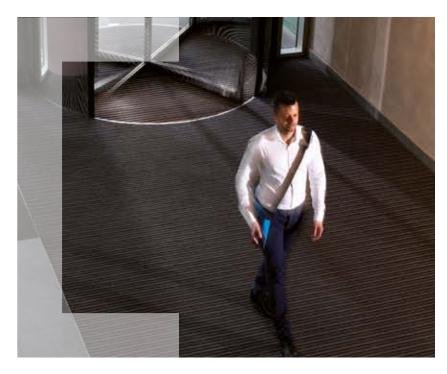






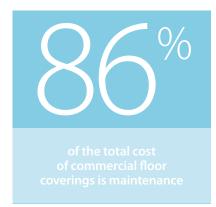


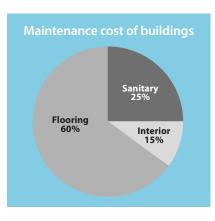
ENTRANCE FLOORING SYSTEMS **SAVE MONEY** ...

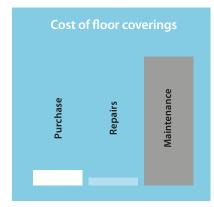


Research shows that up to 94% of the dirt entering a building is brought in on the soles of shoes and the tyres of wheeled traffic. This wet and dry soiling makes interiors look dirty and unattractive, causes structural damage to interior floor coverings and finishes and creates unnecessary health and safety hazards.

If effective measures are not taken to avoid this problem, the repair and maintenance costs of a typical floor covering over its lifespan could be nine times the cost of the original investment. A well designed entrance flooring system will prevent dirt and moisture from being tracked in and thereby prolong the life of interior flooring and reduce cleaning, repair and overall maintenance costs.







... AND **PROTECT** PEOPLE AND INTERIORS



Entrance flooring systems also have a critical safety role to play.

Slips, trips and falls made up **more than half of all reported injuries** in 2012/13 (source: RIDDOR) causing suffering and financial loss for individuals, companies and society at large.

Wet and dry soiling can both create slip hazards but by taking sensible decisions over flooring surfaces and installing effective entrance matting, the potential for slipping can be dramatically reduced.

There are two major pieces of legislation/guidance documents that affect the specification of EFS's.

British Standard 7953: 1999 Part 3.1 Guidance document

- Definition of an EFS
- The role of an EFS
- Product types

British Standard 8300: 2009+A1:2010

Making entrances safe and accessible for all.

The British Standard states why we need an entrance system and also what its role is.

The role of an entrance flooring system British Standard 7953 Part 5.1

"The entrance flooring system should scrape, wipe and retain soil, making contact with both feet of people entering the building and, in the case of wheeled traffic, with the circumference of the wheels."

British Standard 7953: 1999 states that an EFS is necessary in order to:

- Reduce the risk of slip injuries
- Prolong the life of the interior floor finish
- Reduce the cost of ongoing maintenance

Health and Safety and the Equality Act legislation imposes a duty of care on those who own and manage public buildings to prevent interior floor surfaces from becoming hazardous.

The safety needs of the elderly, the infirm and those with impairments must be given a high priority. Floors must be kept clean, dry and safe and offer an appropriate co-efficient of friction (slip-resistance) for pedestrians and good wheel grip for wheel chair users.

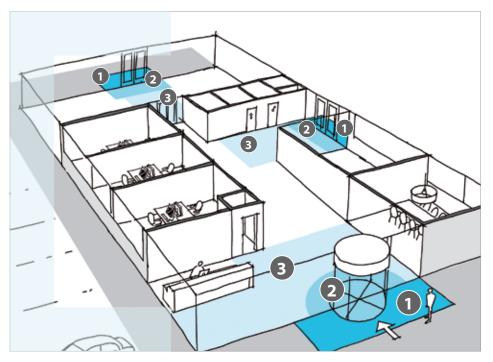
Equality Act 2010

British Standard 8300: 2009+A1:2010 Design of Buildings and their approaches to meet the needs of disabled people – Code of practice

"...The ingress of soil and surface moisture to buildings, or their transfer between adjacent internal areas, should be reduced to the lowest practical level, e.g. through the use of appropriate entrance matting systems conforming to British Standard 7953..."

Loose lay mats and coir are advised against.

WHICH ENTRANCE FLOORING SYSTEM SHOULD I CHOOSE?



Creating an effective entrance flooring system

- Think about footfall the number of people walking in and out
- Think about **traffic routes** the directions they approach the entrance and where they walk once inside
- Think about location do you have space to include an external entrance?
- Think about first impressions

 how can you keep your
 impressive reception area
 looking pristine
- Avoid using loose lay mats as the HSE advises against their use.

Source HSE elearning module `Watch your Step'

Application

1 OUTSIDE USE

External entrance systems will defend against soil and the coarsest of foot-borne dirt.

2 INSIDE USE

Moving inside, the next line of defence, is used to remove foot-borne moisture and finer dirt particles.

3 OTHER CIRCULATION AREAS

Other areas in the building also suffer from soil and moisture; reception areas, corridors, walkways to other parts of the building, elevators, staircase exits, etc. All these areas will be prone to residual soiling and will benefit highly from a purposely designed Coral entrance mat to absorb this soiling.

We're here to help

We realise that specifying an entrance flooring system can seem a bit daunting and that's why we have an Entrance Flooring Systems Customer Service team who are specialist advisers on all aspects of Nuway. They can explain the differences between the four Nuway ranges and then guide you through the more technical aspects such as open or closed format, depth of product, how to measure and any accessories you may need to ensure that the product specified meets your needs precisely.

Just call them on **01773 740 688** or email **efs.flooring.uk@forbo.com**. They'll be happy to hear from you.

WHAT DO I NEED TO CONSIDER?

Where to use?	Internal or External?	Reversible?	Finishes – Reversible		Removes Moisture	Which should I choose?	Guarantee
F	INT	#BOORECE #	Scraper bars Finishes – S Carriers	Wiper strips Wiper strips Wingle sided Inserts COTAL	×		GUARANTEE UP TO YEARS
The location, type and level of traffic affects the choice of product.	Product outside will defend against soil and the coarsest of foot-borne dirt.	Double sided rigid entrance systems can be reversible, effectively doubling	of wiper strips a carriers and inso Nuway entra to co-ord	vide choice nd scraper bars/ erts to allow our ance systems inate with or finishes.	Removing moisture from the soles of shoes is vital to prevent slipping.	Each product in our Nuway collection offers differing benefits	Guarantee is up to 10 year depending o the product Installations b
	Inside it will defend against foot-borne moisture and finer dirt particles.	Please see the table below to see which products are reversible.	Scraper Bars	Scraper Bars Wiper Strips		and features. See pages 7	FESSI's (Forbo Entrance
			As the name suggests, they scrape soil from the traffic walking across the entrance system.	Prime rubber and polyamide fibre remove moisture and fine dirt		and 8 for more details.	System Specialist Installer) have an extended guarantee*.
			Single sided carriers	Single sided inserts			
			with crimping action to secure insert.	Mix and match with Ultragrip rubber, bristle and a wide range of Coral inserts which allow colour coordination with interior finishes.			
	Application	moisture removal	dirt	Intense traffic	Extreme point loading	Reversible	Guarantee
nuway [®] tuftiguard	1 + 2	&& \(\)	•••○	680680		#BOUBLE#	15 years*
nuway* tuftiguard HD	1 + 2	66 0	•••0	420420	<u>ķ</u> ū	#BOOBLE#	15 years*
nuway [®] connect	1 + 2	666	•••○			#SINGLE#	7 years*
nuway [*] grid	1 + 2	888	•••0			#SINGLE#	7 years*

^{*}Nuway installations undertaken by a Forbo Entrance System Specialised Installer (FESSI) are guaranteed for up to 15 years (7 years for Bamboo).

 $_{4}$



WHY CHOOSE NUWAY?





loads of up to 900Kg/cm².

nuway® tuftiguard

CLOSED

Most Nuway ranges offer a choice of open or closed construction to meet individual requirements.









Nuway Tuftiguard can be reversible, effectively doubling its life.



Nuway Tuftiguard Bamboo

prevents strobing

in bright entrances.





Nuway Tuftiguard Bamboo is ideal for use alongside timber interior finishes.











Nuway entrance systems use anodised aluminium to reduce reflection and glare.



Available in both double and single sided versions to match all budgets.

nuway® grid



Nuway grid is easy to shape on site.

nuway® connect

TO

YEARS



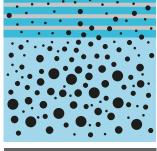
Nuway Connect in open format is rollable for ease of cleaning.



A well designed entrance system will prevent dirt and moisture entering a building, prolong the life of interior finishes, reduce cleaning and repair costs and prevent slips.









nuway[®] rigid entrance systems

nuway® tuftiguard

The original and most widely used rigid entrance mat in the UK. Reversible, effectively doubling its lifespan and guaranteed for up to 15 years. Available in open or closed format with single or double wiper strips for increased moisture removal.





Tuftiguard plain Ideal for external entrances.



Tuftiguard classic Our best seller.



Tuftiguard design For increased colour and design.

A well designed entrance flooring system will prevent dirt and moisture from being tracked in, prolong the life of interior flooring, reduce cleaning, repair and overall maintenance costs and prevent slips and trips.

THE NUWAY COLLECTION AT A GLANCE



nuway tuftiguard black anodised

All the benefits of Tuftiguard combined with a matt black aesthetic. The black anodised scraper bars are available in Tuftiguard Classic or Tuftiguard Design.



nuway[®] tuftiguard bamboo

Ideal for use alongside timber finishes and offering excellent sustainability credentials. The Bamboo scraper bars are available in Tuftiguard Classic or Tuftiguard Design.



nuway tuftiguard HD

For entrances with intense traffic and high point loads.



nuway® connect

Single sided product offering 'mix and match' opportunities including bristle, Ultragrip Rubber and Coral inserts.

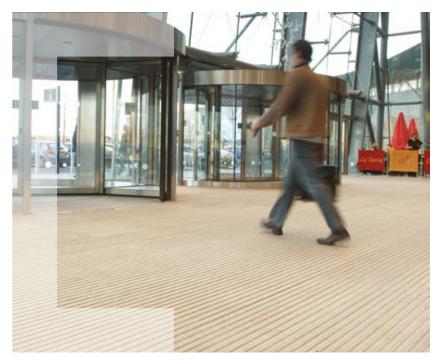


nuway®grid

Single sided product available with 15 inserts, including new Ultragrip Rubber for sure footing in multi-directional entrances.

nuway® tuftiguard

DOUBLE SIDED ENTRANCE SYSTEM





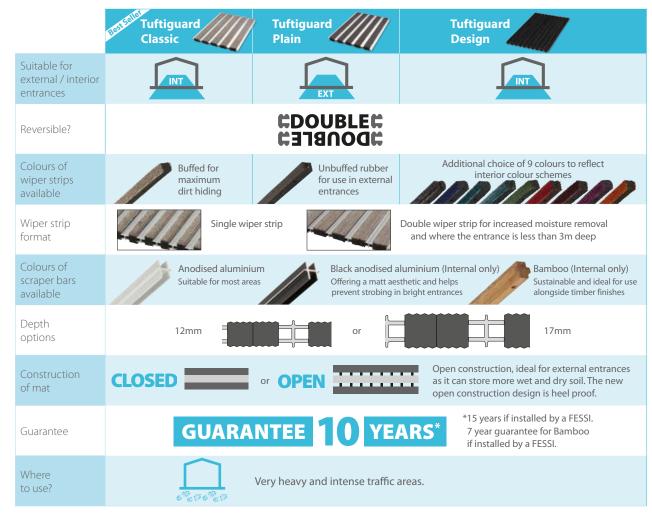
At the heart of the Nuway range, **Tuftiguard Classic** is the most widely used rigid engineered entrance mat in the UK. Tuftiguard has the **durability**, **strength** and **structural integrity** to deliver **excellent performance and appearance retention** in intense traffic locations.

- High tensile steel linkages give Nuway Tuftiguard construction integrity
- Tuftiguard mats can sit in a matwell or can be used with ramp systems
- For multi-directional entrances, Nuway Tuftiguard is **available in 50cm tile format**
- Tuftiguard is available in open or closed construction to suit the location of the mat and preferred cleaning regime
- Tuftiguard is available with single wiper strips or double wiper strips where extra moisture absorption is required or where the entrance is less than 3 metres deep
- Tuftiguard is available in a **choice of depths** to match most matwells. Ramp frames are also available
- Scraper bars, as the name suggests, scrape soil from the traffic crossing the entrance system

- **Wiper strips** remove moisture and finer dirt
- In our Black anodised aluminium mats, the black anodised finish is removed from the tip of the scraper bars to ensure a consistent appearance across the mat.

CHOOSE FROM THREE STYLES OF TUFTIGUARD

There are three different styles of Tuftiguard, each offering a different level of design and performance flexibility.



^{*} For details on FESSI's please visit www.forbo-flooring.co.uk/FESSI

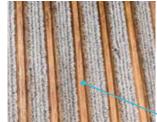
CONSIDERATION:

As with all aluminium matting systems of this type, in very brightly lit areas, the strong contrast between a light aluminium scraper bar and a dark wiper strip can sometimes create a strobe effect which should be prevented. To avoid disorientating pedestrians affected by this type of visual disturbance, consider using Bamboo or Black anodised scraper bars or a less contrasting wiper strip.

NEW TUFTIGUARD BAMBOO – THE SUSTAINABLE CHOICE







- Bamboo is a **sustainable** species of grass
- Tuftiguard Bamboo uses MOSO high Density which outperforms the very best hardwood species, making it the best natural solution in heavy traffic situations.
- MOSO bamboo is the **fastest growing** plant in the world
- MOSO bamboo is sourced from sustainably managed forests and plantations and is FSC certified
- As Bamboo is a **natural product**, there will be some **slight colour variances** between the scraper bars
- Again, as it's a **natural product**, the mat may **fade** slightly over time and could lose some small splinters during its life cycle, however, this will not affect the structural integrity of the mat.

BAMBOO SCRAPER BARS



or Black Anodised Aluminium.

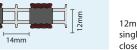


nuway® tuftiguard

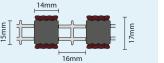


DESIGN OPTIONS

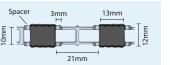




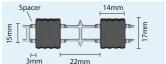
closed



closed



single



open

All dimensions are approximate.

Scraper bars



Bamboo (Classic & Design)

Wiper bar options Plain and Classic



Wiper bar options



For more detailed information on the dimensions of our Nuway Tuftiquard Entrance Systems, please visit www.forbo-flooring.co.uk/downloads, or contact our Entrance Flooring Systems Customer Service team on 01773 740 688.



DOUBLE SIDED ENTRANCE SYSTEM

There are three different styles of Tuftiguard HD, each offering a different level of design and performance flexibility.

Tuftiguard HD Plain



Tuftiguard HD classic



Tuftiguard HD design



Tuftiguard HD classic

This is the best selling option in our HD collection.

- The wiper strip is buffed rubber for maximum dirt hiding as most dirt is light grey
- The ridged scraper bars help to prevent glare

Tuftiguard HD plain

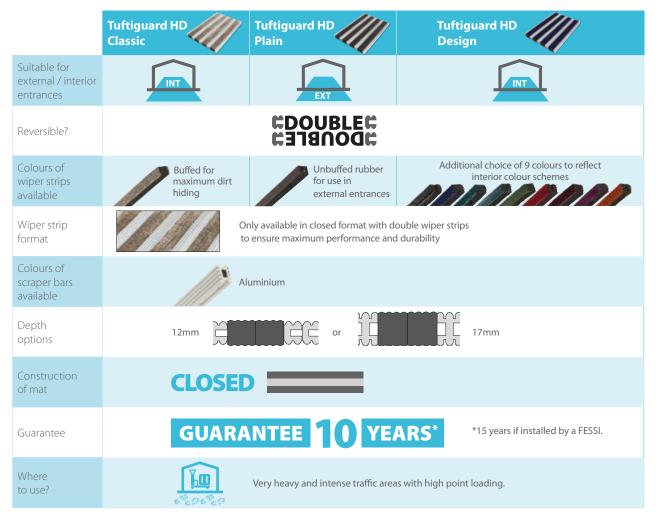
As the Classic offer but with an unbuffed wiper strip making it suitable for external entrances

Tuftiguard HD design

As the Classic offer but with an additional choice of nine wiper strips to reflect interior colour schemes

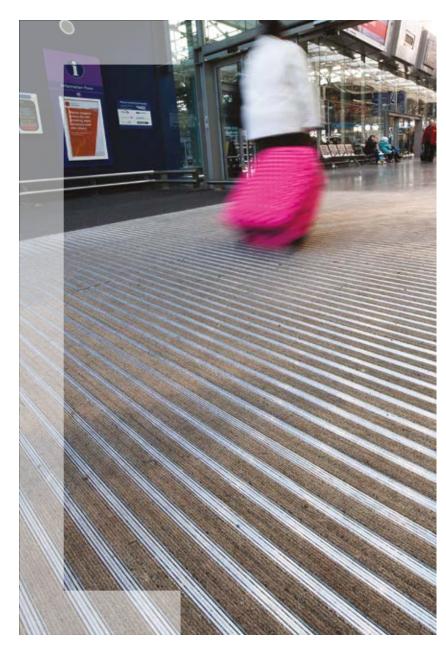


CHOOSE FROM **THREE STYLES** OF TUFTIGUARD HD



^{*} For details on FESSI's please visit www.forbo-flooring.co.uk/FESSI

nuway® tuftiguard HD

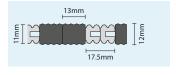


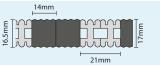
- The ideal matting solution for entrances with **heavy duty loads** and intense pedestrian and/or wheeled traffic.
- Patented aluminium scraper bar ensures it's the **strongest type** of matting in the Nuway range, and possibly in the UK.
- Tests have confirmed that Tuftiquard HD can withstand static loads of up to 900kg/cm² compared with the maximum load of 200kg/cm² for standard Tuftiguard mats.
- Aluminium scraper bars have special ridges which **effectively** remove dirt while also being smooth enough for wheeled **traffic** to move easily.

DESIGN OPTIONS

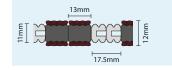


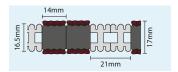
Tuftiguard HD plain - dimensions





Tuftiguard HD classic/design - dimensions





closed

All dimensions are approximate.

Scraper bars Universal



Aluminium

Wiper bar options Plain and Classic



Buffed (Classic)

Wiper bar options



For more detailed information on the dimensions of our Nuway Tuftiquard Entrance Systems, please visit www.forbo-flooring.co.uk/downloads, or contact our Entrance Flooring Systems Customer Service team on 01773 740 688.



SINGLE SIDED ENTRANCE SYSTEM

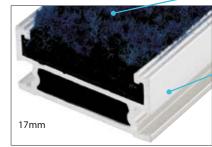


Nuway connect is a very versatile roll-up single sided entrance system that's easy to shape on site, making it ideal for awkwardly shaped entrances. It's also available with a wide choice of inserts allowing the mat to be adapted to suit individual requirements.

- Ultragrip rubber inserts have been tested using the Pendulum (the HSE recommended test method) in accordance with BS7976-2 and the UK Slip Resistance Group Guidelines and offer a low slip risk in wet and dry conditions.
- **Ultragrip rubber** offers excellent sure footing and is ideal for multi-directional entrances. Its high rubber content prevents it getting slippy when wet.
- Ultragrip rubber offers improved underfoot comfort and **moisture removal** due to its 'pocket' design. It also offers excellent fire rating properties.
- A choice of **6 Coral classic inserts** allows colour co-ordination with matching Coral classic sheet product used in the secondary matting zone.
- · All four elements, Coral, bristles, rubber and Ultragrip rubber, can be mixed and matched to create the precise entrance system to meet your needs.
- All inserts can also be replaced on site helping to extend the wear life of the product.
- Open construction Connect mats can be rolled up for ease of cleaning
- The patented product design ensures that the **mat can** only be rolled inwardly, helping to prevent the bow wave that can occur on other rollable products.

Connect carrier component structure





Inserts

Available with a choice of 6 Coral classic inserts and 4 row bristle along with Ultragrip rubber and rubber inserts for internal and external use.

Carrier Section

Low lustre aluminium anodised finish helps to prevent a strobing effect in bright conditions. Note: there is a slight difference in the profile between 10mm and 17/22mm Connect. (see image on the left).

THE **FLEXIBLE, RIGID** ENTRANCE SYSTEM

Choose your combination

Nuway Connect is one of the most flexible single sided entrance mats available in the UK. With a choice of 9 inserts, 3 heights and 2 constructions, a Nuway Connect mat can be precisely tailored to your individual requirements.











· For exterior and

interior use

Rubber

Coral Classic

- For picking up moisture and fine dirt
- For interior use only (colours are shown overleaf)

4-row bristle

- For removal of coarse dirt
- · For exterior and interior use
- Available on 17mm and 22mm only

Ultragrip

- Ideal for multi directional entrances
- · Proven low slip risk
- Fire rating of B_{fl}s1

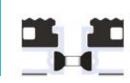




The following options are available if required

- Ultragrip or rubber with bristles (alternating)
- Textile with Ultragrip, rubber or bristles (alternating)

YOUR OPTION



Open

- · Collect dirt in the matwell rather than on the surface
- · Easily rollable for cleaning



Closed

· Improved functionality of the mat as there is a greater surface of inserts

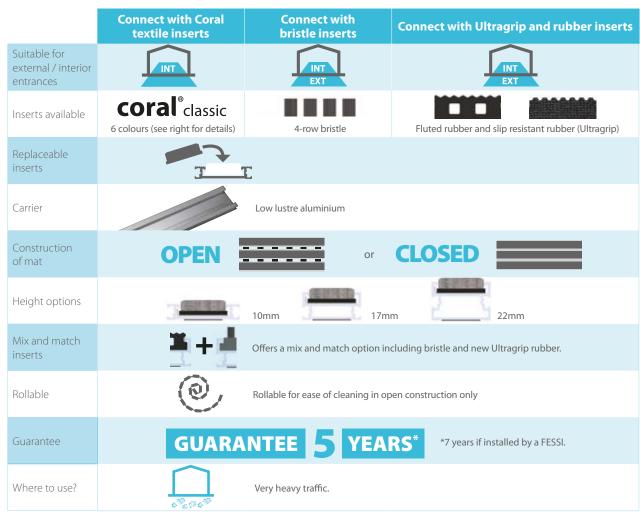








nuway® connect



^{*} For details on FESSI's please visit www.forbo-flooring.co.uk/FESSI

our Entrance Flooring Systems customer service team on **01773 740 688** to ensure compatibility.

THE **FLEXIBLE, RIGID** ENTRANCE SYSTEM



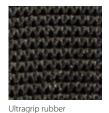
Coral Classic colours available in Nuway connect



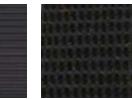


4730 raven black









Bristles

4701 anthracite

Specials

Different colours of inserts are available at a small price premium and there is also the possibility of adding anodised aluminium branding strips. To find out more, please contact our Entrance Flooring Systems customer service team on 01773 740 688.

Rubber

4764 taupe 4744 espresso 4750 warm black



SINGLE SIDED ENTRANCE SYSTEM



Nuway Grid offers a contemporary and cost effective alternative to Nuway tuftiguard entrance matting and is an ideal solution in very heavy traffic entrance areas where aesthetic considerations are paramount

- Coral carrier sections can allow colour co-ordinated entrance areas to be created with primary and secondary entrance matting products.
- Inserts include strips of textile inserts (for internal use only) in 13 different colourways drawn from the Coral classic, brush pure and burford ranges.
- Other textile inserts from the Coral range are available to special order.
- Grid Ultragrip provides a slip resistant surface, ideal for entrances with multi directional traffic.
- Ultragrip rubber inserts have been tested using the Pendulum (the HSE recommended test method) in accordance with BS7976-2 and the UK Slip Resistance Group Guidelines and offer a low slip risk in wet and dry conditions.
- Grid Ultragrip offers improved underfoot comfort and moisture removal due to its 'pocket' design. It also offers excellent fire rating properties.
- Ultragrip rubber and standard rubber inserts are also available, which allow Nuway grid mats to be used in external entrances.
- Available in a choice of 12 and 17mm depths to suit the majority of matwells
- Unique dovetail construction allows for easy shaping on site.

TOUGH, DURABLE AND STYLISH

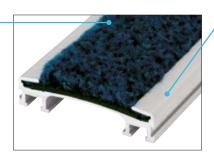
	Grid with	textile inserts		Grid with Ultragrip and rubber insert	S
Suitable for external / interior entrances		INT		INT	
Inserts available	coral °classic cora	al brush pure E 6 colours	Burford	Fluted rubber and slip resistant rubber (Ultragrip)
Carrier		Low lustre alum	iinium		
height options	12mm	15	or	17mm	
Construction of mat		CLO	SED		
Guarantee	GUA	RANTEE	5 Y	*7 years if installed by a FESSI.	
Where to use?	100 c 1000	Very heavy traffi	C.		

^{*} For details on FESSI's please visit www.forbo-flooring.co.uk/FESSI

Grid carrier component structure

Inserts •

Grid is available in a selection of 13 different textile inserts from the Coral classic, brush pure and burford ranges, Ultragrip and rubber inserts (for exterior entrances).



Carrier Section

Low lustre anodised finish complies with Equality Act requirements. Patented crimping action firmly secures the insert within the carrier section.

nuway® grid



n **01773 740 688** to ensure compatibility.

Coral Brush Pure colours available in Nuway grid

Coral Classic colours available in Nuway grid



4730 raven black



4727 navy blue





5710 asphalt grey



5714 shark grey



5721 hurricane grey



4701 anthracite

4764 taupe



4744 espresso



4750 warm black



5724 chocolate brown





5730 vulcan black

Ultragrip rubber insert



Rubber insert



Burford insert



FORBO'S FESSI NETWORK





Forbo Entrance System Specialist Installer

- FESSI contractors are independent companies, hand picked by Forbo on the basis of their experience in this important area of the flooring market and their commitment to deliver consistently high quality installations.
- Each FESSI contractor has undertaken intensive training on the installation of Forbo's entrance flooring systems, and they have had to demonstrate their ability to deliver demanding Nuway installations incorporating complex shaping and breakouts. There are two levels of training, FESSI Technician and FESSI Master Fitter.
- All participants have to achieve an 80% or 85% score respectively in order to pass the training and be authorised to carry a FESSI ID card.
- · FESSI contractors will carry out the entire installation to the highest standards, including preparation of the subfloor and Nuway matting installed under the FESSI scheme is guaranteed for up to 15 years depending on the product fitted.



To find your nearest FESSI, please visit www.forbo-flooring.co.uk/FESSI

NUWAY SITE PREPARATION AND MATWELL MEASURING

Nuway mats are made to order, assembled in the UK at our Telford plant to the client's precise specification and template.

Simple, rectangular mats should be easy to measure. For more complex and unusually designed entrance areas, Forbo can provide help with matwell measuring and templating. Please contact your Forbo Business Area Manager to find out more.

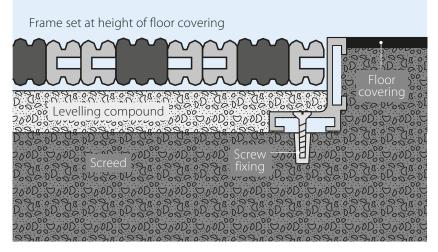
It is also important to ensure that the site where the mat is to be installed has been correctly prepared.

Matwell subfloors must be of sound construction, dry, smooth and level, clean and free from contamination. For internal mat installations the screed should be flat and level to accommodate the depth of the chosen mat. For external mat installations the screed should again be flat and level to the depth of the frame, and consideration must be given to drainage.

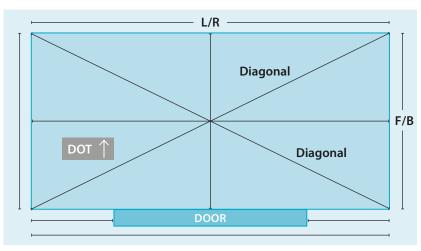


BIM Models

BIM models are available for our Nuway ranges at **www.bimstore.co.uk**



Typical cross section of frame set into screed with screw fixing



Matwell measuring

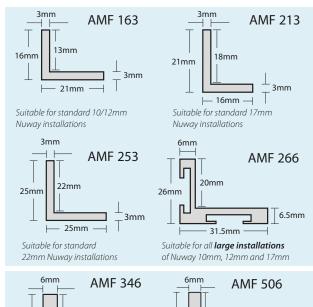
Key DOT = Direction of traffic

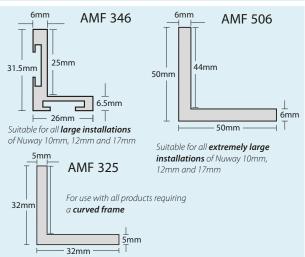
NUWAY **ACCESSORIES**

Recessed frames/installations

Nuway matwell frames are available in aluminium and are designed to anchor into sand and cement screeds for secure site installation. All frames are custom built to fit specific site requirements, with curved frames available to special order.

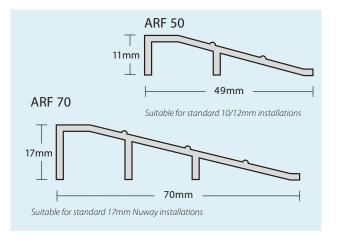
Nuway frames are supplied in kit form for ease of transport, storage and on-site assembly.





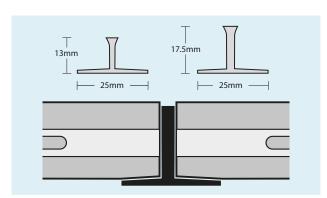
Ramped frames and surface mounted installations

Internal and external ramp frames are supplied mitred and drilled. Straight cut, undrilled lengths are also available, allowing on site adjustments. Available in aluminium, the surface is ribbed for enhanced grip.



T-Bars

Nuway T-Bars provide separation between modules to facilitate easy removal for cleaning and reversibility. Tuftiguard T-Bars are available in aluminium or black anodised aluminium. Grid T-Bars are available in aluminium. Please note that T-bars are automatically included in each order.



OTHER FORBO BRANDS









Linoleum

marmoleum modular marmoleum decibel marmoleum ohmex bulletin board furniture linoleum

Project vinyl

eternal – General purpose vinyl allura – Luxury vinyl tiles allura flex – Loose lay vinyl tiles step* – Safety vinyl sarlon* – Acoustic vinyl colorex* – Static control flooring Bespoke digitally printed vinyl

Flotex flocked flooring

flotex colour flotex linear flotex naturals flotex vision flotex sottsass

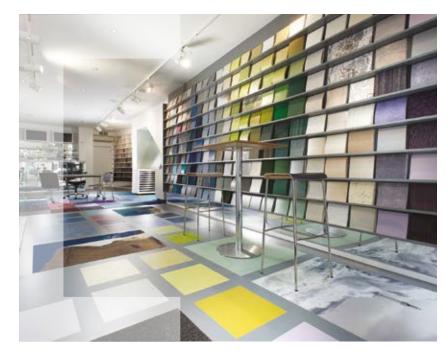
Entrance flooring Systems

coral® – Textile clean-off products

Carpet tiles

tessera – Tufted carpet tiles **westbond** – Fusion bonded carpet tiles

WHAT TO DO NEXT





Please contact efs.flooring.uk@forbo.com www.forbo-flooring.co.uk Tel: 01773 740 688

Or visit our showroom: London EC1 Showroom 79 St John Street Clerkenwell London EC1M 4NR Tel: 0207 553 9300

Opening hours: Monday - Friday 9.00 am - 4.00 pm

If you would like further information on any of the products shown in this brochure, or would like to discuss an entrance flooring project with our experienced advisers, please call our dedicated entrance flooring team on **01773 740 688**.

You can also find further information on our web site **www.forbo-flooring.co.uk/EFS**The download section allows you to access a broad variety of literature including BIM models, product specifications, technical drawings, installation guidance, NBS specification and datasheets.

Samples can also be ordered by calling **0800 731 2369**.

If you are at the stage where you would like to discuss your project with an experienced contractor specially trained in every aspect of Nuway specification and installation, we would be delighted to put you in touch with an approved FESSI (Forbo Entrance System Specialist Installer) contractor who will be able to visit your site and provide further advice and a detailed guotation.



Please call us on 01773 740 688 for more information.

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Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

